smartfriendz

core alu Frame

This part lets you assemble the frame

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• Aluminium profile (4)

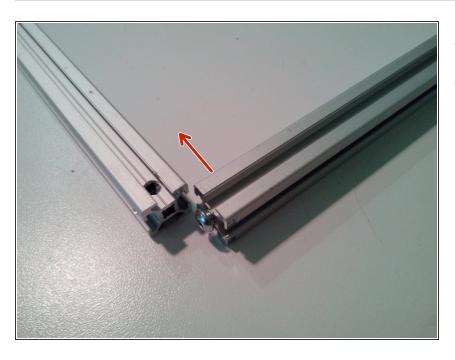
400mm with hole

Step 1 — Frame- Elements



- 4 profile 400mm with holes
- 4 profile 400mm with torx screw
- 4 profile 300mm with torx screws

Step 2 — Bottom



- 1 x 400mm hole
- 1 x 400mm screw

Step 3 — Bottom



Use torx tool to screw not too tight

Step 4 — Bottom



second 400mm screw

Step 5 — Bottom



- second 400mm hole
- screw all torx

Step 6 — Z



one 300mm screw

Step 7 — Z



repeat with 4 x 300mm screw

Step 8 — Top



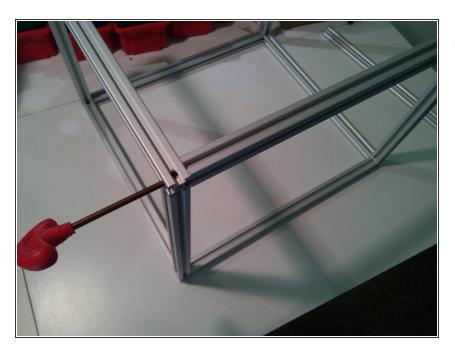
one 400mm hole

Step 9 — Top



second 400mm hole

Step 10 — Top



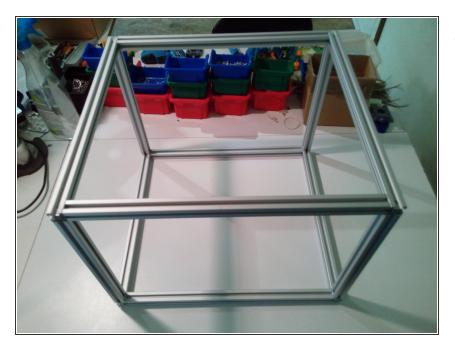
one 400mm screw

Step 11 — Top



second 400mm screw

Step 12 — The end



you're done!